

## Oxazine derivatives

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**Syntheses of Morpholine-2,3-diones and 2-Hydroxymorpholin-3-ones: Intermediates in the Synthesis of Aprepitant.** — In continuation of efforts on the synthesis of aprepitant (V) different scalable syntheses of 2-hydroxymorpholin-3-ones (IV) are reported. — (NELSON\*, T. D.; ROSEN, J. D.; BRANDS, K. M. J.; CRAIG, B.; HUFFMAN, M. A.; MCNAMARA, J. M.; Tetrahedron Lett. 45 (2004) 48, 8917-8920; Merck Res. Lab., Dep. Process Res., Merck & Co., Inc., Wayne, PA 19087, USA; Eng.) — Mais

