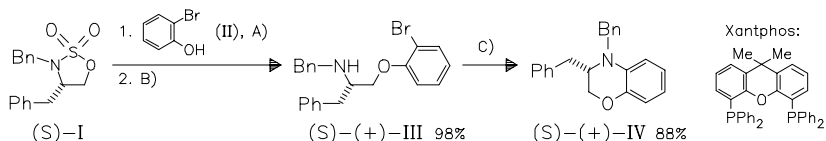


Oxazine derivatives

R 0595

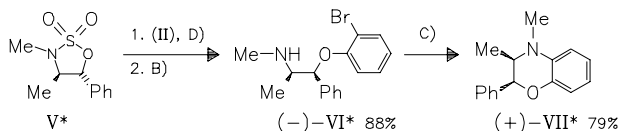
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Enantiopture 1,4-Benzoxazines via 1,2-Cyclic Sulfamidates. Synthesis of Levofloxacin. — The novel two-step protocol yields enantioenriched 1,4- benzoxazine, quin-oxaline and 1,4-benzothiazine scaffolds. The method is applied for the preparation of (XXIII) as a precursor for the blockbuster antibiotic levofloxacin (XXIV). — (BOWER, J. F.; SZETO, P.; GALLAGHER*, T.; *Org. Lett.* 9 (2007) 17, 3283-3286; *Sch. Chem., Univ. Bristol, Cantock's Close, Bristol BS8 1TS, UK; Eng.*) — R. Steudel



A): NaH, DMF, 25°C

B): aq. HCl, 25°C

C): tBuONa, Pd(O-Ac)₂/Xantphos (1:1) (cat.), toluene, 100°C

D): NaH, DMF, 60°C

